CLAIMS

1. A method for manufacturing a board (1), for gliding over snow, comprising, in particular, a step, prior to the subsequent steps of producing the gliding board (1), consisting in manufacturing a decorative and protective exterior assembly (3), the exterior assembly (3) being provided with at least one additional piece (8) and then being positioned in a mold for the subsequent steps of producing the board (1), wherein the following stages are implemented, in which stages:
   a) the exterior assembly (3), having an outer surface (6) and an inner surface (7) is produced;
   b) at least one opening (17) is made in the exterior assembly (3) produced; and
   c) the additional piece or additional pieces (8) is or are placed on the outer surface (6) of the exterior assembly (3), each piece having at least one through-fixing zone (11), passing through the opening or openings (17), projecting from the inner surface (7) and penetrating an inner structure (4) obtained in the subsequent steps of producing the board (1), so as to constitute one or more securing means.

2. The method as claimed in claim 1, wherein provision is made beforehand in the zone or zones (11) for fixing the additional piece or additional pieces (8) for one or more recesses (13, 14, 15) in order to allow the filling of the recess or recesses (13, 14, 15) with a material for binding the inner structure (4) during the subsequent steps of producing the board (1).

3. The method as claimed in claim 2, wherein the material for binding the inner structure (4) is a

resin (if the subsequent steps of producing the board (1) comprise, in particular, a compression-molding operation), and wherein the material for binding the inner structure (4) is a polyurethane (if the subsequent steps of producing the board (1) comprise, in particular, an injection operation).

4. The method as claimed in any one of the preceding claims, wherein a phase, coming after the phase in which the additional piece or additional pieces (8) is or are placed in the opening or openings (17) of the exterior assembly (3) is added, in which phase provision is made in the fixing zone or fixing zone(s) (11) for at least one brake for preventing tearing-away of the additional piece or additional pieces (8).

5. The method as claimed in claim 4, wherein the stop or stops provided in the fixing zone or fixing zones (11) consist of one or more grooves (13).

6. The method as claimed in any one of claims 2 to 5, wherein the stop or stops provided in the fixing zone or fixing zones (11) consist of one or more blocking wedges or washers (16) set in the groove or grooves (13) or in the recess or recesses (14, 15).

7. The method as claimed in any one of claims 2 to 6, wherein the stop or stops provided in the fixing zone or fixing zones (11) consists or consist of one or more projecting elements produced by means of a punching operation in the groove or grooves (13) or in the recess or recesses (14, 15).

8. The method as claimed in any one of the preceding claims, wherein the additional piece or additional pieces (8) will be set at least partially in the

structure of the board (1) such that its or their upper surface (9) is flush with the exterior face (2) of the gliding board (1).

9. The method as claimed in any one of the preceding claims, wherein one or more openings (17), corresponding, respectively, with the fixing zone or fixing zones (11) is or are made in the exterior assembly (3).

10. A board for gliding over snow, comprising, in particular, a gliding base, an inner structure (4), and a decorative and protective exterior assembly (3), the exterior assembly (3) comprising, on its outer surface (6), one or more additional pieces (8) each having at least one fixing zone (11), wherein the fixing zone or fixing zones (11) is or are a through-zone or through-zones, passing through the exterior assembly (3), projecting and penetrating into the inner structure (4) of the board (1) so as to constitute one or more means of securing by anchoring in the exterior assembly (3) and/or in said inner structure (4).